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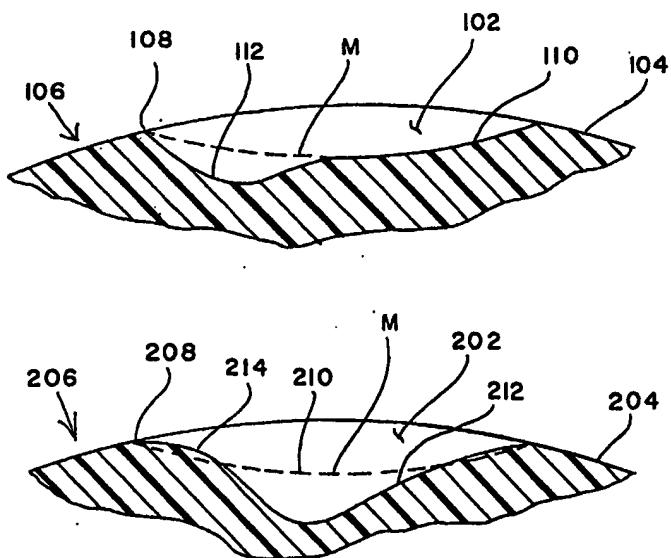
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(21) International Application Number: PCT/US00/03955 (22) International Filing Date: 16 February 2000 (16.02.00) (30) Priority Data: 09/252,979 19 February 1999 (19.02.99) US (71) Applicant: SPALDING SPORTS WORLDWIDE, INC. [US/US]; 425 Meadow Street, P.O. Box 901, Chicopee, MA 01021-0901 (US). (72) Inventor: TAVARES, Gary; Apartment 2113, Cambridge Crossing, 920 S.W. 163rd Avenue, Beaverton, OR 97005 (US). (74) Agents: COVELLO, Diane, F. et al.; Spalding Sports World- wide, Inc., 425 Meadow Street, P.O.Box 901, Chicopee, MA 01021-0901 (US).	(81) Designated States: AU, CA, GB, JP.  Published <i>With international search report.</i>	

(54) Title: NON SYMMETRIC GOLF-BALL DIMPLE DEPTH PROFILE



(57) Abstract

A new configuration for the dimples on the surface of a golf ball is characterized by at least a portion of the bottom surface of the dimple extending below a radius of curvature which defines the concavity of the dimple. Thus, the dimples have a non-symmetric depth profile. The dimples are preferably circular and the non-symmetrical portions are maintained within one half of the dimple.

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## NON SYMMETRIC GOLF-BALL DIMPLE DEPTH PROFILE

BACKGROUND OF THE INVENTION

The present invention relates to a new configuration for the dimples on a golf ball surface which improve the flight characteristics of the ball.

5        According to the United States Golf Association (U.S.G.A.) rules, a golf ball may not have a weight in excess of 1.620 ounces or a diameter smaller than 1.680 inches. The initial velocity of balls conforming to U.S.G.A. regulations may not exceed 250 feet per second with a maximum tolerance of 2%. Initial velocity is measured on a standard machine kept by the U.S.G.A. A projection on a wheel 10      rotating at a defined speed hits the test ball, and the length of time it takes the ball to traverse a set distance after impact is measured. U.S.G.A. regulations also require that a ball not travel a distance greater than 280 yards when hit by the U.S.G.A. outdoor driving machine under specified conditions. In addition to this specification, there is a tolerance of plus 4% and a 2% tolerance for test error.

15      These specifications limit how far a struck golf ball will travel in several ways. Increasing the weight of a golf ball tends to increase the distance it will travel and lower the trajectory. A ball having greater momentum is better able to overcome drag. Reducing the diameter of the ball also has the effect of increasing the distance it will travel when hit. This is believed to occur primarily because a 20      smaller ball has a smaller projected area and, thus, a lower drag when traveling through the air. Increasing initial velocity increases the distance the ball will travel.

Drag on a golf ball is also reduced by forming a plurality of dimples, often circular, in the outer surface of the ball. The dimples serve to reduce the pressure differential between the front and rear of the ball as it travels through the air.

BRIEF DESCRIPTION OF THE PRIOR ART

Various dimple configurations have been provided in order to improve the aerodynamic properties of a golf ball as it travels through the air. In the Sullivan U.S. patent application Serial Number , there is disclosed a golf ball 5 with contoured dimples, wherein a portion of a dimple is filled-in to provide a dimple of variable depth. In the Sullivan U.S. Patent application Serial Number , a golf ball having a plurality of dimples of different depth is disclosed. Groups of similar dimples are arranged within a geometric pattern on the ball, with the groups having increasing or decreasing depth. Both of the Sullivan inventions 10 are commonly owned with the present invention.

The present invention was developed in order to provide a further dimple configuration wherein the dimples have a non-symmetric profile in order to improve the aerodynamic properties of a golf ball.

SUMMARY OF THE INVENTION

15 Accordingly, it is a primary object of the invention to provide a golf ball having a spherical surface which contains a plurality of dimples, each of the dimples having an outer edge at the intersection with the ball surface and a bottom surface defining a concavity. The bottom surface has a radius of curvature, and a portion of the bottom surface extends below the radius of curvature to define a non- 20 symmetric depth profile.

According to another object of the invention, the outer edge of the dimples has a circular configuration and the portion of the dimple extending below the radius of curvature is contained within one half of the dimple.

According to a further object of the invention, the dimples having a non-symmetric depth profile are arranged in a geometric pattern on the surface of the golf ball.

**BRIEF DESCRIPTION OF THE FIGURES**

5 Other objects and advantages of the invention will become apparent from a study of the following specification when viewed in the light of the accompanying drawing, in which:

Fig. 1 is a top plan view of a circular dimple;

10 Fig. 2 is a sectional view of a conventional circular dimple showing its diameter and depth;

Fig. 3 is a sectional view of a dimple having a non-symmetric depth according to a first embodiment of the invention;

Fig. 4 is a sectional view of a dimple having a non-symmetric depth according to a second embodiment of the invention;

15 Fig. 5 and 6 are plan views, respectively, of a spherical golf ball illustrating the manner of defining a geometric pattern on the surface of the ball; and

Fig. 7 is a plan view of a golf ball according to the invention including groups of dimples of non-symmetric depth arranged in a geometric pattern.

DETAILED DESCRIPTION

In Figs. 1 and 2 are shown a circular dimple 2 which is formed in the spherical surface 4 of a golf ball 6. The dimple has an edge 8 defined where the dimple intersects with the surface of the ball. In the conventional dimple shown in Fig. 2, the bottom surface 10 of the dimple is a concavity having a radius of curvature  $R$ , a depth  $d$  defined as the maximum difference between the radius of the ball at the surface and the radius at the bottom of the dimple, and a diameter  $D$  measured across the dimple between where the edges thereof intersect the surface of the ball. The conventional dimple is symmetric throughout its bottom surface 10.

Turning now to Fig. 3, there is shown the profile of a non-symmetric depth dimple 102 according to a first embodiment of the invention. The bottom surface 110 of the dimple has a radius of curvature defining a concavity in the surface 104 of a golf ball 106. A portion 112 of the bottom surface extends below the radius of curvature (which is represented by the dashed lines extended along the arc of the surface 110) so that the depth profile of the dimple 102 is non-symmetric.

The edge 108 of the dimple 102 preferably has a circular configuration as shown in Fig. 1. However, other configurations may be provided including oval, elliptical, tapered, and the like. A line through the midpoint  $M$  in the bottom surface of the dimple divides the dimple into two halves. Preferably, the portion 112 below the radius of curvature is contained within in one half of the bottom surface of the dimple.

In Fig. 4 is shown an alternate dimple 202 having a non-symmetric depth profile. The radius of curvature is represented by the dashed line 210. A portion 212 of the bottom surface of the dimple extends below the radius of curvature. As

distinguished from the dimple of Fig. 3, a further portion 214 of the dimple bottom surface is contoured above the radius of curvature to "fill-in" a portion of the dimple and add to its non-symmetrical profile. As shown in Fig. 4, the contoured portion 214 is maintained below the surface 204 of the ball 206. If desired, the

5     contoured portion 214 can surround the portion 212, although the contour around the perimeter of the portion 212 need not be symmetrical. Alternatively, the contoured portion can be restricted to one-half of the dimple as defined by the midpoint M. In the other half, beyond the portion 112, the bottom of the dimple can be along the radius of curvature.

10    Referring now to Figs. 5 and 6, the golf ball 306 according to the invention has a spherical configuration formed by injection molding in a cavity defined between two separable molding plates. Each plate has a hemispherical cavity, the cavities being adapted to mate when the plates are brought together. Thus, the golf ball has an equator E at the juncture of the molding plates which divides the

15    ball into two identical hemispheres, each of which contains a pole P. Imaginary great circles are arranged on the surface of the ball and pass through the poles to divide the ball surface into a geometric pattern of equal sections or geometries. In Fig. 6, two circles 316, 318 are shown which divide each hemisphere into four equal triangles T. Other geometric patterns can be defined on the surface of the

20    ball in accordance with the invention. For example, a third great circle through the poles would divide each hemisphere into six triangular geometries.

Each of the triangles T is filled with a plurality of non-overlapping dimples 302 as shown in Fig. 7. A pattern of dimples is arranged within the triangle T. The dimples are all circular and may have the same diameter. Three groups X, Y, Z of dimples are shown in Fig. 7. The first group of dimples X for example may comprise symmetric dimples such as those shown in Fig. 2. The second group of

dimples Y may comprise non-symmetric dimples such as those shown in Fig. 3, and the third group of dimples Z may comprise non-symmetric dimples with contour portions such as those shown in Fig. 4. Any combination of the various types of dimples may be provided within the triangle in any desired pattern.

5        The golf ball 306 incorporating the dimples having non-symmetric depth profiles has improved aerodynamic properties because of the manner in which air flows across the surface of the ball and within the dimples. The improved properties are increased length and less of a susceptibility to slice or draw.

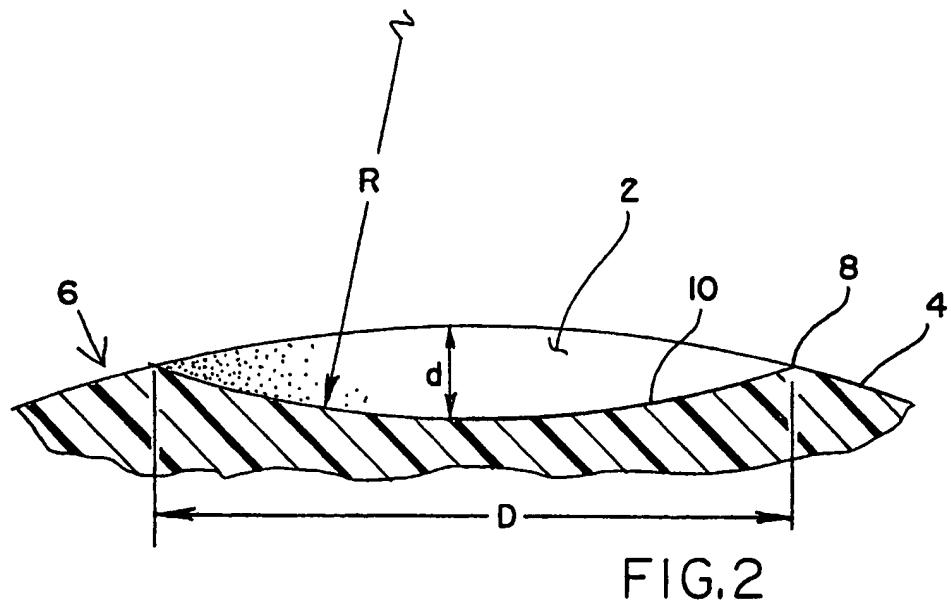
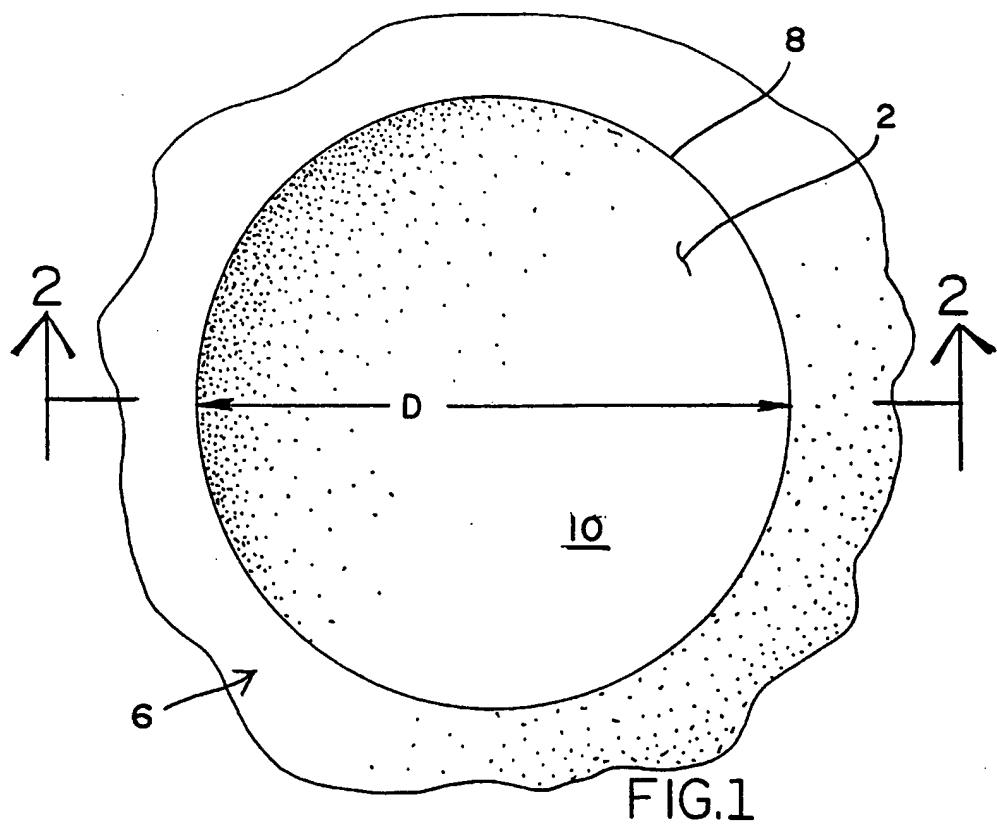
10      While in accordance with the provisions of the patent statute, the preferred forms and embodiments of the invention have been illustrated and described, it will be apparent to those of ordinary skill in the art that various changes and modifications may be made without deviating from the inventive concepts set forth above.

## WHAT IS CLAIMED IS:

1. A dimple arranged in the spherical surface of a golf ball, comprising a bottom surface defining a concavity in the ball surface, said bottom surface having a radius of curvature, a portion of said bottom surface extending below said radius of curvature, thereby to define a non-symmetric depth profile.  
5
2. A dimple as defined in claim 1, wherein the concavity has a circular configuration at the intersection thereof with the surface of the ball.
3. A dimple as defined in claim 2, wherein said portion extending below said 10 radius of curvature is contained within one half of said dimple.
4. A dimple as defined in claim 2, wherein a contoured portion of said bottom surface is above said radius of curvature, said contoured portion being maintained below the surface of the ball.
5. A golf ball having a spherical surface containing a plurality of dimples, each 15 of said dimples comprising an outer edge at the intersection with the spherical surface of the ball and a bottom surface defining a concavity in the ball surface, said bottom surface having a radius of curvature, at least one of said dimples having a portion of said bottom surface thereof extending below said radius of curvature, thereby to define a non-symmetric depth profile in said at least one of said dimples to improve the aerodynamic 20 properties of the golf ball.

6. A golf ball as defined in claim 5, wherein said outer edge of said dimples have a circular configuration.
7. A golf ball as defined in claim 6, wherein said portion extending below said radius of curvature is contained within one half of said dimple.
- 5 8. A golf ball as defined in claim 6, wherein said dimples having a non-symmetric depth profile are arranged in a geometric pattern on the surface of the golf ball.
9. A golf ball as defined in claim 8, wherein the dimples within a geometric pattern are positioned in symmetric groupings.
- 10 10. A golf ball as defined in claim 9, wherein all of said dimples on the surface of the golf ball have a non-symmetric depth profile.
11. A golf ball as defined in claim 6, wherein a contoured portion of said bottom surface is above said radius of curvature, said contoured portion being maintained below the surface of the ball.

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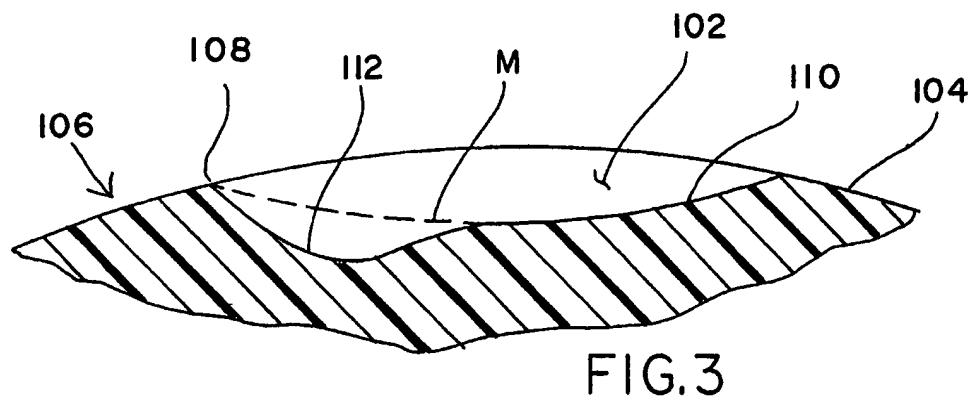


FIG.3

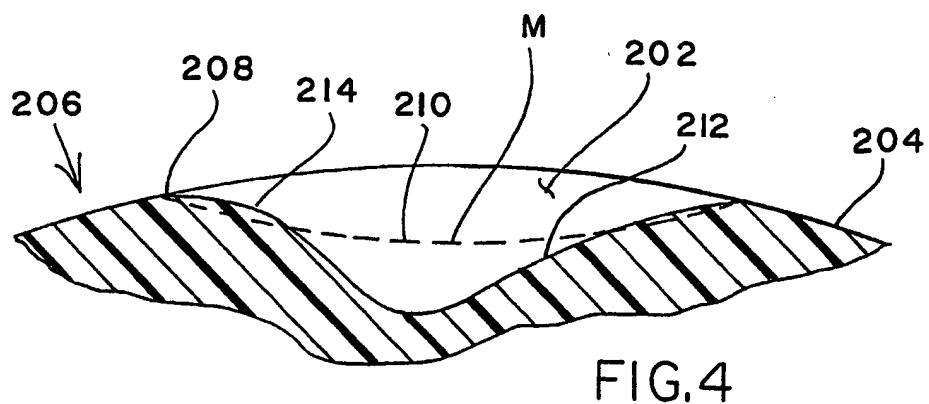
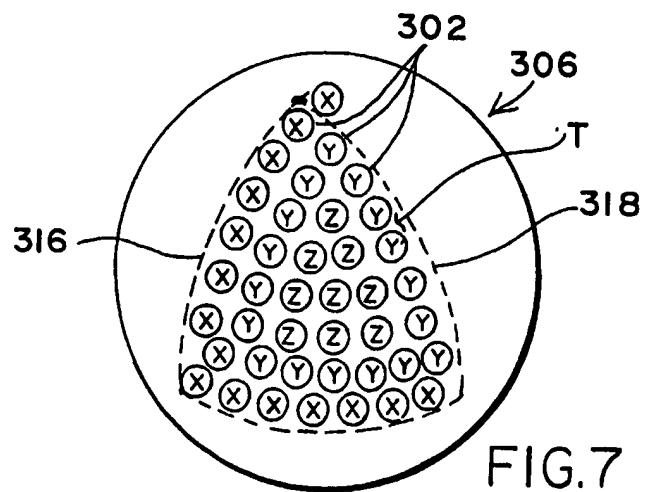
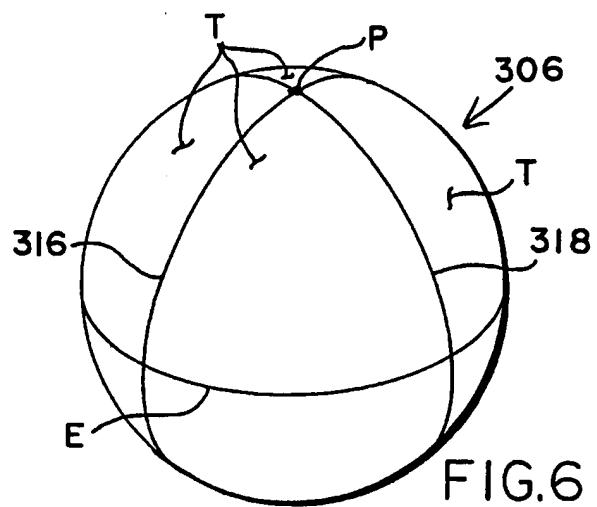
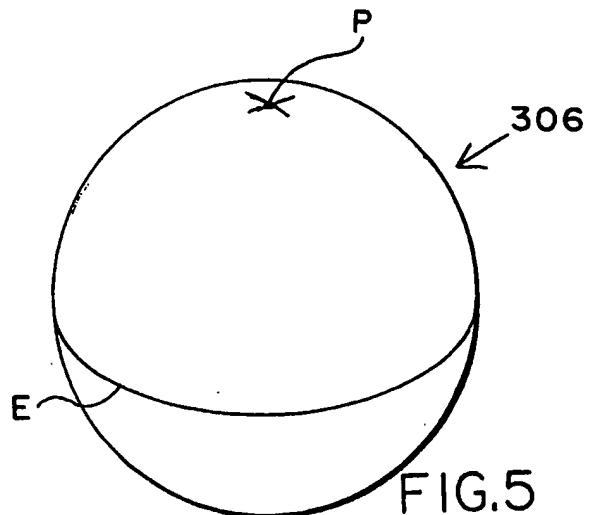


FIG.4

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# INTERNATIONAL SEARCH REPORT

Int'l. Application No  
PCT/US 00/03955

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 A63B37/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 A63B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 327 890 A (SUMITOMO RUBBER IND) 10 February 1999 (1999-02-10) page 4, line 8 - line 16; figure 2B page 11, line 1 - line 2	1-7,10, 11
Y	US 4 681 323 A (ALAKI YASUHIDE ET AL) 21 July 1987 (1987-07-21) column 2, line 65 -column 3, line 10; figures 8-12 column 3, line 38 - line 45	8,9
A	----- -----	1,2,4-6, 11
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Patent family members are listed in annex.

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2 May 2000

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10/05/2000

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 103 939 A (NEPELA DANIEL ANDREW) 2 March 1983 (1983-03-02) claim 1; figure 2 the whole document	1-3,5-7
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